

## **MELBOURNE HEALTH SUMMIT MEMORANDUM**

### **HEALTH IS A WISE INVESTMENT**

**The H20 Health - Health People, Successful Economy (Melbourne 2014) - Summit wishes to emphasise to the *lia*, that health and health care are core components of a fair, just and successful economy.**

**We urge that there be meaningful dialogue with the Health Sector to progress better health outcomes across Nations.**

#### **We note that:**

Concerns about health costs exist in all nations.

Health of Nations is a core component of the Wealth of Nations.

Good health systems are a marker of a fair and just society.

The Health Sector employs significant numbers of people.

A productive society depends on a healthy, engaged and Confident workforce.

People participating and contributing in the economy continue to do so if kept healthy.

“Health is the greatest social capital a nation can have”.

**Media release:**